



Shock absorber bolt repair Citta

JMPB Parts comes with a solution for damaged threads on your Gilera Citta shock absorber bolts. (See image 1)

We will take you through the process, step by step. (**Attention**, all combustible substances/vapours must be removed from the tank before commencing these steps).



Image 1: What if your bolt looks like this?



Image 2: Cut of the damaged bolts

Step 1: Cut of the old damaged bolts. Repeat this step on the other side. (See image 2)

Step 2: Clean up the surface on both sides of the frame. Make sure that the material on the sides of the frame doesn't get too thin. (See image 3)



Image 3: Clean up the surface

Step 3: Drill a hole (\varnothing 15mm) on both sides of the frame. Make sure that both holes are aligned with each other. (See image 4)



Image 4: Hole for the new shock absorber bolt



Image 5: Center the new shock absorber bolt

Step 4: Center the new shock absorber bolt in the frame. Make sure that the length of the bolt is equal on both sides. (See image 5)

Step 5: Weld the new bolt to the frame on both sides. Make sure that the weld seals of the hole in order to prevent leakage.

Your frame is now ready for mounting the shock absorbers again. (See image 6)



Image 6: End result